



Technical Bulletin



G 05

ANTIFREEZE/COOLANT

Phosphate Free, Long Life Hybrid

Valvoline's Zerex G 05 antifreeze coolant is a long life, universal ethylene glycol-based formulation suitable for passenger cars, light trucks and heavy duty vehicles. The formulation is designed for both gasoline and diesel engines. Its lower-silicate, low pH, phosphate free European technology protects all cooling system metals, including aluminum, from corrosion. Zerex G 05 is a precharged coolant designed to protect diesel engine cylinder liners from cavitation. It contains a reduced silicate level for universal compatibility. The ASTM and other test data shown on this sheet reflect the high performance corrosion inhibitor package.

When diluted 50% with water, Zerex G 05 protects modern engine components from winter freezing and summer boil over. The chart at the top right provides mixing information. A 50% to 70% concentration range is suggested for optimum corrosion protection. Zerex G 05 is compatible with better brands of coolant commonly available. It contains a high quality defoamer system and will not harm hoses, plastics or original vehicle finishes.

Zerex G 05 is approved by Daimler-Chrysler for world-wide applications. It is also suitable for use in Cummins power and approved by Ford North America for all newer models.

Zerex G 05 antifreeze coolant meets or exceeds the performance requirements of the following antifreeze specifications and/or recommended practices:

- Chrysler MS 9769 Approved
- Ford WSS-M97B51-A1 Approved
- Daimler-Chrysler Approved
- MTU Approved
- Federal Specification A-A-870A
- Deere & Company Approved
- Mercedes Benz Approved
- ASTM D3306
- ASTM D6210
- SAE J1034
- SAEJ814
- GM 1825M
- GM 1899M

Antifreeze Coolant Boil/Freeze Protection		
% Antifreeze	Freezing Point, °F/°C	Boiling Point**, °F/°C
40	-12/-24	260-126
50	-34/-36	265/128
70*	-90/-67	277/135

* Maximum freeze protection is at 70%.

** Boiling point shown using conventional 15 psi radiator cap.

Typical Physical Properties		
Antifreeze Glycols	mass %	94
Corrosion Inhibitors	mass %	5.4
Water	mass %	2.0
Flash Point	°F/°C	250/121
Weight per gallon @ 60°F/16°C	lbs.	9.4642
Silicon	PPM	252-308
Phosphates	PPM	30 max.

Aluminum Water Pump Tests		
ASTM D2809 Pump Cavitation (Extended Test)		
Test Period	Results	Specification
100 hours	9	8

ASTM cavitation corrosion rating: 10 - perfect 1 - perforated

Valvoline recommends that spent coolant never be disposed of by dumping into a septic system, storm sewer or onto the ground. Instead, contact your state or local municipality for instructions on where to and how to properly dispose of this coolant and protect our environment.

If any coolant is spilled onto the ground, contain the spill and call the state authorities and ask for proper instruction on how to clean up the spill.

Important: While the information and data contained in this bulletin are presented in good faith and believed to be reliable, they do not constitute a part of our terms and conditions of sale unless specifically incorporated in our Order Acknowledgment.

Property	Specifications	Typicals	ASTM Method
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Chloride	25 PPM, max.	<25	D3634
Silicon	252 – 308 ppm	290 ppm	-
Specific gravity, 60/60° F	1.110 - 1.145	1.1375	D1122
Freezing point, 50% V/V	-34°F/-36°C	-34°F/-36°C	D1177
Boiling point, undiluted	325°F/162°C	330°F/164°C	D1120
Boiling point, 50% V/V	226°F/107°C	226°F/107°C	D1120
Effect on engine or vehicle finish	No Effect	No Effect	-
Ash content, mass %	5 max.	<2	D1119
pH, 50% V/V	7.5 - 11.0	8.0	D1287
Reserve alkalinity*, mls	10 min.	17.9	D1121
Water, wt %	5 max.	1.93	D1123
Color	Distinctive	Yellow	-
Effect on nonmetals	No adverse effect	No adverse effect	-
Storage stability	-	3 years	-
Foaming	150 ml vol., max.	35 ml	D1881
	5 sec. break, max.	2.1 sec.	D1881
Cavitation-erosion, rating	8 min.	9	D2809

**Reserve alkalinity (RA) is a term used to indicate the amount of alkaline inhibitors present in an antifreeze formulation. It is incorrect to relate a high RA with a high-quality antifreeze. Present state-of-the-art antifreeze formulations contain many new inhibitors which give added protection to certain metals but do not raise the RA number.*

Typical ASTM Corrosion Test Results			
	Weight Loss Mg/Specimen		
Glassware Corrosion Test	Spec.	Actual	ASTM Method
Copper	10	0	D1384
Solder	30	0	
Brass	10	1	
Steel	10	-3	
Cast iron	10	1	
Aluminum	30	-2	
Simulated Service Test			
Copper	20	2	D2570
Solder	60	2	
Brass	20	1	
Steel	20	-1	
Cast iron	20	-1	
Aluminum	60	-2	
Hot Surface Corrosion	mg/cm ² /wk		
Specimen weight loss	1.0	0.15	D4340

This information only applies to products manufactured in the following location(s): USA, Canada.

Effective Date: 10-16-03 Expiration Date: 10-16-06 Replaces: 05-17-02 Author's Initials: DET Code

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